COMPLIANCE REPORTING PROTOCOLS

FOR ONLINE CONTINUOUS EMISSION & EFFLUENT MONITORING SYSTEMS (OCEMS)



CENTRAL POLLUTION CONTROL BOARD

PARIVESH BHAWAN, EAST ARJUN NAGAR, DELHI-110032

Protocols for Online Continuous Effluent & Emission Monitoring Systems (OCEMS)

13.03.2018

Instructions for Industries to submit information

The Industries are requested to submit information as per protocols mentioned in PART – I (Sections A, B, C, D, E) & PART – III (Section- H) **Only ONCE** and information as per protocols mentioned in PART-II (Sections F & G) **Every Quarter** on **1st January, 1st April, 1st July and 1st October** to CPCB.

PART-I : Protocols for General Information and Technology Selection & Installation of OCEMS

- > Section A: General Information about Industry & its products
- > Section B: General Information on Source Emission (B1) & Water Use & Effluent (B2) at discharge Locations
- > Section C: Expected Flue Gas Stream Constituents at Sample Probe Locations
- > Section D: Flue Gas Conditions at Sample Probe Location
- > Section E: Selection and Installation of OCEMS at Emission & Effluent discharge points

PART-II : Protocols for Operation & Calibration of OCEMS

- > Section F: Operation and Calibration procedures adopted by the Industries for Emission Monitoring
- > Section G: Operation and Calibration procedures adopted by Industries for Effluent Monitoring

PART-III : IT (Information Technology) Protocol for OCEMS Data Submission

> Section H: IT Protocol for OCEMS Data Submission

Industries are informed that the Automated Alerts Generation Protocol prepared and operated on two sectors (Cement & Pulp & Paper Industries) has been extended on all other categories of Industries operating OCEMS. Industries are hereby requested to follow, these systems generated alerts at par with the notices and directions issued manually on exceedances. It is expected that Industries will reply and take necessary actions accordingly in their industry to control pollution.

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PART-IV : Online Automated Alerts Generation Protocol

> Section I: Online Automated Alerts Generation Protocol based on OCEMS Data Submission by Industries

The Policy Document attached at Annexure-'A' describes automated alert generation, communication and follow-up actions.

Note 1: Any changes in industrial process, Air Pollution Control Devices, CEMS (even replacement with same technology) shall invite revised submission. Industry has to inform CPCB about the changes made and has to submit the information as per Section B (B1/B2) and other sections as applicable.

Note 2: Information related to all Sections should be submitted online through software, which will be made available at CPCB website on or before 15.04.2018. Information in this regard can be seen on http://cpcb.nic.in/Online-Monitoring-Industrial-Emission-Effluent/ home page for online monitoring systems.

Note 3: The protocol formats have to be filled by the industry representatives online as per number of discharge points and number of instruments installed for OCEMS in an industry within 45 days from the date of the software made live at CPCB website (i. e. latest by 31st May 2018).

Note 4: Submission of the information in all protocol formats is COMPULSORY for each category of Industry operating OCEMS.

Note 5: In case the information is not applicable, Industry has to fill up icon Effluent or Emission NOT APPLICABLE. Similarly if any parameter of emission or effluent is not applicable, then the industry will open the respective formats and declare "NOT APPLICABLE".

Note 6: Submission of information is to be done in true spirit. Any information submitted to CPCB, if found to be wrong at any point of time, strict action will be taken against such unit.

Note 7: For any assistance, contact Sh. Aditya Sharma at <u>aditya.cpcb@nic.in</u> or at 011-43102300 & 43102305. **Note 8**: The Protocol Document is subject to revision time to time depending upon requirements.

Submission of information in the designed protocol formats required, as per Industry outlets, are detailed here in tables as PART-I, PART-II, PART-III:

PART-I: Selecti	PART-I: Selection and Installation of OCEMS Discharge Points			Remarks		
To be submitted	To be submitted ONCE Only (No. of formats to be submitted)			ted)		
Emission/Effl	Parameter	Format No.	One	two	Three and so	
uent/IT Info					on	
	General	A (Industry Info)	Common	Common	Common	

	General	B1: If Industry discharges only Emission	Common	Common	Common	
		B2: If Industry discharges only Effluent	Common	Common	Common	
		B1 & B2 both: If Industry discharges	Common	Common	Common	
		both Emission & Effluent				
		C & D :for Emission discharging units	Common	Common	common	
Emission	PM	E1	Stack 1	Stack 2	Stack 3	Each
			(Separate	(Separate	(Separate	stackwise
			format to be	format to be	format to be	formats have
			filled up)	filled up)	filled up)	to be filled
	All	E2	Stack 1	Stack 2	Stack 3	
	parameters		(all	(all	(all parameters	
	SOx, NOx,		parameters	parameters	in Single	
	CO2, O2		in Single	in Single	format* to be	
	(except		format* to	format* to	filled).	
	PM)		be filled)	be filled)		
Effluent	All	G1	(ETP outlet	(ETP outlet	(ETP outlet 3)	Each ETP-
	parameters		1)	2)	(all parameters	wise all
	pH, BOD,		(all	(all	in single	parameters
	COD, TSS		parameters	parameters	format* to be	in single
			in single	in single	filled)	format has to
			format* to	format* to		be filled
			be filled)	be filled)		

PART-II: Operation and Calibration			Discha	Discharge Points		Remarks
To be submitted QUARTERLY			(No. of	formats to be	e submitted)	
Emission/Effluent	Parameter	Format No.	One	Two	Three	
Emission	PM	F1 (Separate copy)	1	2	3	
	SOx/SO2	F2 (Separate copy)	1	2	3	
	NOx/NO2	F2 (Separate copy)	1	2	3	
	CO2	F2 (Separate copy)	1	2	3	
	02	F2 (Separate copy)	1	2	3	
	So on	F2 (separate copy)				
Effluent						
	pН	G2 (Separate Copy)	1	2	3	

BOD	G2 (Separate Copy)	1	2	3	
COD	G2 (Separate Copy)	1	2	3	
TSS	G2 (Separate Copy)	1	2	3	
Other	G2 (Separate copy)				
parameters					
so on					
Mass flow	G4 (Separate Copy)	1	2	3	
Flow	G5 (Separate Copy)	1	2	3	

* Industry can fill up separate sheets if the representative feels comfortable in doing so.

PART-III	To be submitted ONCE	for each parameter separately	Discharge Points (No. of format submitted)	ts to be	
Details	Parameters	Format No.	One	Two	Remarks
IT Information	Each Parameter	H1			
Emission	PM,	H1	1	2	
	Sox,	H1	1	2	
	NOx,	H1	1	2	

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	CO2	H1	1	2	
Effluent	pH,	H1	1	2	
	COD	H1	1	2	
	TSS,	H1	1	2	
	BOD	H1	1	2	
	So on				

A. General Information

SN	Particulars	Information		
1.	Name of the Industry	As per CTO	As on date name	
		KRKA Pulp & Paper	KRKA Pulp & Paper	
2.	Whether at any point of time its name has changed,	Yes, name changed in year	Earlier known as	
	If yes what was the old name	2010. Document copy attached	CBKA Pulp & Paper	
3.	Address:			
	If earlier it has changed, provide earlier details also			
4.	Type (Category) Sector: Like: Iron & Steel, Pharma etc.			
5.	Whether falling in "17 Category" or "GPI in Ganga" as per CPCB criteria i.e. GPI in Ganga			
6.	Details of Contact Person Responsible for plant and CEMS and shall be receiving SMS alerts and will also be responsible for replies of alerts.	1. Name: Designation: Email: Phone No. 2. Name: Designation: Email: phone no.		
7.	Whether any specialist, environmental Engineer or scientists is employed; if yes provide his mobile number and AADHAR card no.	Env. Specialist: Mobile No.: AADHAAR No.:		
8.	Whether the industry has single CTO or multiple CTO in the same			
	premise. Please provide details of CTO with dates.			
9.	Whether premise is being used by one Industry or more than one industries with different CTOs.			

10.	Raw materials used	Names	Qty
			per ton of product
11.	Main Products being manufactured in the unit as	Names	Qty
	consented		
12.	By products if any	Name	Qty
			Per ton of product

B. Information on Source Emission & Effluent discharge Locations

No. of Source emission points	No. of Effluent Discharge Points		
i.e. 03 (Three Stacks)	i.e. 01 (ETP) Outlet		
Places Dravida concrete information about for each course Emission point & Effluent discharge point			

Please Provide separate information sheet for each source Emission point & Effluent discharge point

B1. Information on Source Emission Locations

SN	Particulars	Information			
1.	Total Number of processes	1	Total number of disch	arge points	
2.	Description of Main Industrial Process, based on which the Industrial production is being done as on date If there are other important processes, please provide name of each process.	i.e. VSK for Cemen			
3.	Names of each process with capacity & connected with each stack	Stack ID Connected	d with		
	e.g. Vertical Shaft Kiln x 50 TPH	e.g. Stack_1			
	e.g. Vertical Shaft Kiln x 100 TPH	e.g. Stack_1			
	e.g. Captive Power Plant x 100 TPD	e.g. Stack_2			
4.	Size or Production Capacity	Installed		Allowed as per CTO	
	i.e. 200 TPD Cement plant sanctioned initially on 01.01.2000	i.e. 180		200	
	i.e. expanded to 500 from 01.01.2010	i.e. 500		600	
	· ·				
5.	Average Running Load (TPD) for last three months if reporting in January 2018	Dec 2017	Nov 2017	Oct 2017	
6.	Number of Emission points of process stacks for which	i.e. 02 nos.			
	Emission Limits are Prescribed	VSK 1		VSK 02:	
7.	Physical Conditions at Measurement Locations	Discharge point 1 /Stack1	Sicharge Pt 2/Stack2	Discharge Pt 3 /Stack3	
8.	Measurement Location (Stack /Duct)				
9.	Shape at Measurement Location				
	(Circular or Rectangular)				
10.	Height of the CEM from Ground Level (m)				

11.	Distance of CEM downstream from last disturbance (m)			
12.	Distance of CEM upstream from last disturbance (m)			
13.	Inside Dimension at CEM location			
14.	Wall thickness at CEM location			
15.	Outside Dimension at CEM location			
16.	Material of Construction of Stack or Duct			
17.	Height of the manual Isokinetic sampling port (m)			
18.	Distance between CEM and Isokinetic sampling port (m)			
19.	Elevation from sea level (m)			
20.	If the Gaseous CEM system is not installed at 8D / 2D;			
	whether stratification study conducted. If Yes, Report			
	submitted or Not. (Attach report)			
21.	Ambient conditions at CEMS Locations			
22.	Temperature (°C) inside the monitoring stations			
23.	Relative Humidity (%) inside the monitoring room			
24.	Availability of UPS Yes / No			
	If Yes than capacity in Hours			
25.				
26.	Air Pollution Control Devices (APCDs) of individual emission	Stack at VSK 1	Stack at VSK 2	
	points.	ESP	Multi-cyclone	
		4	5	6
	Fill up all APCD details by increasing the rows in the table			
	less avoing this form and provide the information with agric			
	numbers			
27.	Shelter or Analyser Location			
	i.e. On the stack traverse point or at Ground level. Or at 15			
	feets away from port hole location etc.			
28.	Whether there is provision of ladder or lift or monkey ladder to			
	reach the location of installation i.e. Lift with AC Container at			
	the height of 140 meters at Stack		1	

B2.: Information on Water Use and Effluent Locations:

SI.	Details	As per CTO	Actual as on date		Remarks
No.					
1.	Source of Fresh Water in KLD	Ground Water	Surface Water	Municipal Supply	Others (specify)
2.	If industry is using recycled	Source name	Qty	Source name	Qty
	water from any source provide details with Qty. of each source		In KLD		In KLD
3.	Details of Individual Processes	Total No. of		Total No. of Discharge	
	from which effluent is being	Processes		Points	
	generated along with effluent				
	quantities.				
		Name	Qty	Individual process	Process type (Continuous/
			Per ton of product	outlet connected to	batch/other)
				ETP/Other practices	
		e.g. Process 1		e.g.ETP1	
		e.g. Process 2		e.g. ETP1	
		e a cvanide nit		e g Disposed through	-
		outlet		separate ETP 2	
4.	Whether industry is receiving or				
	processing effluent of any other				

	unit/industry.						
5.	Area of factory premises in square meters	As per CTO	If additional land is procured details thereof;		If any land for irrigat discharge	d is acquired ion of effluent	Others(specify)
6.	Effluent handling practices and mode of disposal of treated effluent (Tick)	Through CETP (name of the CETP)	Through ETP	For irrigation (Command area, ha) (If yes provide Agreement copies incl. area in sq. mt.)	ZLD	Discharge into drain/ river after treatment	Others (specify)
7.	Whether effluent is treated onsite through ETP or sent to CETP after primary Treatment	onsite	CETP after primary treatment If Yes (name the CETP)		If ZLD (route to achieve ZLD)	CETP directly (If Yes name the CETP)	Others (Specify)

8.	If through CETP, provide details of Primary treatment		1		1		Remarks	
9.	If Effluent is sent to CETP provide the current agreement document of acceptance of CETP and provide details such as date of agreement, CETP details, accepted effluent qty etc.						Remarks	
10.	Whether CETP is connected with CPCB for data submission If Yes Provide details							
11.	Number of outlets with their details are to be provided	Numbers	Location		Latitude	and longitude	Dischar ge Qty	Flowmeters installed Y/N if Yes the details of flowmeter like make , model, calibrated on date(last), technology, sr no. supplier name and telephone number etc.
		01.						
		02.						
12.	Mode of disposal as per	Surface water (River/Drain	Irrigation	Marine Outfall	СЕТР	To any other industry	Others(S	pecify)

	consents	etc.)					having	g ETP		
13.	Discharge Practice adopted by the industry for each outlet	Surface w (River/Dra etc.)	ater iin	Irrigation	Marine Outfall	CETP	To any indust having	v other ry g ETP	Others(S	pecify)
	Outlet 1									
	Outlet 2									
	Provide reason of deviation if any.			L	1	1			1	
14.	Consented effluent parameters	рН	BOD	COD	TSS	flow				Others
	Prescribed Standards									
	Unit of reporting		mg/l	mg/l	mg/l	KLD				
	Parameters Monitored through OCEMS (Tick)	рН	BOD	COD	TSS	flow				Others
15.	Whether unit is ZLD	Y/N								
16.	Location of the camera earlier consented	At designa <u>http://</u> abo	At designated outlet Y/N available at URL http://abc.com							

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17.	If camera installed then whether PTZ cameras Installed or not? If Yes	Number Yes/	Yes/No							Nos.
		Sr. No.	Locations	Locations		longitude	Nam Prov whic Conr	e of the Tecl iders portal h cameras a nected	h. to ire	Remarks
	Specifications of PTZ	Make		Model	Serial Num	ber	Zoomir	ng capacity		
							X			
	Cameras connected with DVR or not?									
18.	DVR related information	Locati on of install ation	Make & Model& Sr. No.	Whether connectiv ty of DVR is provided to CPCB for remote	Whether pl i access is pr not?	lugin free ovided or	Record all cam detecti (Minim – Y/N	ing capacity eras in motion on mode um two motion	v with ion nths)	Size of Hard Disk in TB

				a n	iccess o iot?	or					
19.											
20.	Farmers agreement or consent obtained from irrigation department										
21.											
22.	Designed treatment capacity of ETP in KLD	As per C	СТО	Actua	l capad	city c	designed			Average	treated effluent
23.	Number of stages of ETP (Primary/Secondary/Tertiary) for each outlet										
24.	Schematic ETP details for each outlet	Yes/No									
	(Provide flow diagram)										
25.	Monthly Discharge of treated effluent in KLD at each outlet	As per C	СТО	Actua quarte	il quant er	tity i	in this				

26.	Final discharge body (on land/surface/river) for each outlet	As per CTO	Actual as on date	
	Outlet 1			
	Outlet 2			
27.	Name of Final Discharge Body	Outlet 1.	Outlet 2.	
28.	Number of Outlets	As per CTO	Actual as on date	
29.	Whether OCEMS is installed in all outlets	Yes	No	

C. Expected Flue Gas Stream Constituents at Sample Probe Locations (whichever parameter is applicable) Fill the data as available.

SN	Constituents	Expected Concentration at Stack1	Obser Conce Range Stack	rved entration e at 1	Expected Concentration at Stack 2	Observed Concentration at Stack 2		Expected Concentration at Stack3	Observed Concentration at Stack3	
		Range	Min	Max	Range	Min	Max	Range	Min	max
1.	SO2 in ppm									
2.	NOX in ppm									
3.	CO in ppm									
4.	H2S in ppm									
5.	NH3 in ppm									
6.	HCI in ppm									
7.	HF in ppm									
8.	Hydrocarbon in									
	ppm									
9.	O2 in %									
10.	CO2 in %									
11.	Opacity / PM in									
	% / mg/Nm3									
12.	Any other									

D. Flue Gas Conditions at Sample Probe Location

Condition	Expected Range Stack 1	Observed Stac	l Range k 1	Expected Range Stack 2	Observe Sta	ed Range ick 2	Expected Range Stack 3	Observ Sta	ed Range ack 3
Flue gas Temperature (°C)		Minimum	Max		Min	Max		Min	Max
Flue gas static									

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pressure (mm H ₂ O)					
Flue gas velocity					
(m/Sec)					
Particulate (mg/NM ³)					
Moisture (%)					
Water Droplets (Yes					
or No)					
Fuel Used					
Quantity of Fuel Burnt					

Note: The values mentioned should be in accordance with historical data

PART E1: Protocol for Selection and Installation of PARTICULATE MATTER (PM)

Industry:

Date:

Process to which OCEMS attached:

Stack ID:

S. No.	Information on		Detail i	nformation	Remarks
1.	Туре	In-situ			
		Extractive			Pipe Heating mechanism is must
2.	Technology	A) Triboelectric or Electro-dynamic		AC DC AC / DC	Industry installed DC Tribo must have Flow measuring Device
	In Situ	B) Opacity			Not applicable for <2 m path
		C) Optical Scintillation			Not suitable for >15% Moisture
		D) Light Scattering		Forward Back	Only Backward / Side Proscatter/opacity is
		Forward Proscatter Other Forward	d 	Backward Proscatter Back/Side Scatter	allowed at >4m stack diameter
3.		A) Light Scattering		Forward Back	
	Technology Extractive	B) Optical Scintillation			The Sampling should be Online Isokinetic in all
		C) Beta Attenuation			cases
	Distance of Measurement Bench (m)				Heated Transfer line is
	Whether Heated line installed for sample transport	Yes		No	must. Heating shall not be less than 100 ± 10 °C

	If Yes Temperature of Heating (°C)		
	Conditions at Mesurement Point	Temperature °C Moisture %	
S. No.	Information on	Detail information	Remarks
4.	Light Source for optical measurement devices	Type :Laser, Diode etc. Make Sr. No. Model Life expectancy	Ensure that the source is replaced before its lifetime.
5.	Sensors used		
6.	Serial No. of Devices and all accessories (Like temp. sensor, Flow, DAHS Box etc.) if possible.		
7.	APCD Detail	Cyclone Bag Filter Wet Scrubbing ESP Others	(A) Not Suitable after ESP
8.	Stack Diameter	< 1.0 m 1 - 2.0 m 2 - 4.0 m >4.0 m	Tribo is fit upto 2m Only Backward Proscatter and opacity are suitable for stack having more than 4m
9.	Moisture %	Dry (upto 5 %) 5 – 15 % 5 – 15 % 5 – 35 % 5 – 35 %	
10.	Flow Meter Installed	Yes No	Single point pitot type not recommended. Thermal
	Type of Flow Meter	Pitot Type Thermal Anemometer Ultrasonic Infrared	anemometer is also not suitable at <3m/sec velocity
	Mention location of installation of Flow meter	Distance from Probe Inclination Projection (Up/Down)	Installation should be as close as possible to the probe
11.	Moisture Monitoring Device Installed	Yes No	
12.	CO ₂ Sensor	Yes No Type: NDIR FTIR DOAS TDLS	Chemical Sensor based not Permitted

-				
13.	O ₂ Sensor	Yes	No	
			Type: Zirconium Oxide / O ₂ Cell TDLS	Chemical Sensor based not Permitted
			Paramagnetic Sensor	
14.	CO Sensor	Yes	No	
			Type: NDIR Sensor	Only NDIR is permitted
15.	Temperature Probe installed	Yes	No	
	Mention location of installation of Flow meter	Distance from Probe Inclination	n Projection (Up/Down)	Installation should be as close as possible to the probe
16.	Whether installation point is meeting 8D and 2D distance or at equivalent diameters	Yes	No	No Exemption is allowed If some other system is followed, same should be detailed here. If different system followed, then copy of the acceptance (by SPCB or any other authority) for the same should also be provided.

E2: Protocol for Selection & Installation of Gaseous Analyzer in stack (SO2, NOx, CO2, O2 etc.)

Date:

Industry:		
D	1. • . 1.	005840

Parameter: SO₂/NOx/CO₂/O₂/CO/....

Process to which OCEMS attached:

Stack ID:

S. No.	Information on	Detail information	Remarks
1.	How many processes connected with this stack	1 2 >4	
	Name all processes		
	Process names with capacity e.g. Coal fired Boiler TPH		
2.	Name of emission points, where CEMS installed as per industry nomenclature for ex. Stack 7B1		
3.	Location of CEMS at individual stack/Duct (Height from the Ground Level)		As per 8D/2D or some other system followed
4.	Type of APCDs connected with individual emission point	ESP Scrubber Cyclone Bag Filters Others	If APCD is changed at any point of time should be informed
5.	Availability of power supply including proper earthing at the instrument location	Yes No	To be definitely provided by the industry
6.	Alternate power supply	Yes No	To be provided at the point of monitoring by industry
7.	Facility available for transporting the man and material at the measurement point including	Yes No	To be provided at the point of monitoring by industry

8.	Parameter Monitored and continuous available to CPCB/SPCBs/PCCs indica Like SO ₂ ,/NO _X continuous & CO ₂ & O ₂ flue gas analysers etc. once in a mon calibration or if all parameters are mo continuously and data is being submi	data made te clearly. are done through th or at the time of ponitored tted online.	SO2 NOx O2 CO2 Others CO SOx Temp RH Moisture	Each industry is required to continuously monitor all the required parameters which are as per CPCB guidelines.			
9.	Type of Technology used		Extractive In- Situ Dilution Open Path Others				
Note	oteIf extractive system is used then industry should ensure that there remain pressure/vacuum in the line and its data (including temp of extraction system) is continuously monitored and transmitted to CPCB.Similarly in case of dilution, the data of continuous dilution should be made available to CPCB online.						
10.	Measurement Technology	Extractive In- Situ	Chem. UV- Flour NDIR IR-GFC PARAM NDUV FTIR Fl. I El. Chem. NDIR Zirconium Oxide Quantum Laser UV	Each technology has its pros and cons, industry has to analyse its flue gas parameters and on the basis of suitable technology instruments should be installed			
		Open Path	UV-DOAS IR-DOAS				
		Others	Tunable Diode				

S. No.	Information on		Detail information	Remarks
11.	Measurement Technology (Parameter wise)	SO ₂		
		NO _x		
		CO ₂		

	r							1
		CO						
		O ₂						
		Others						
12.	Instrument Details	Parameter	Location	Make	Model	S. No.	Approval	
		SO ₂						
		NO _x						
		CO ₂						
		СО						
		02						
		Others						
13.	Heated Line for Sample Transport		Yes	Ν				
14.	If Yes, Heating Temperature (°C)							
15.	Condition at Measurement Point		Temperatu	re (°C)	Moisture (%)			
16.	Availability of proper platform and sampling system	port hole for	Yes		No			
17.	Date of Installation of CEMS system	n	Date	1	Time			
18.	Distance between sampling system (Ext. System) in meters	and analysers						
19.	Sample conditioning system (Ext. S	System)						
20.	Cleaning mechanism and frequenc	y of cleaning						
21.	Important points about other tech	hology used which						
	is not mentioned above, may be a	dded here.						

Protocol E3: Selection and installation of pH, BOD, COD, TOC, TSS, NH3N Chromium, Arsenic and AOX OCEMS at Effluent Discharge Points

Industry:

Date:

Parameters: pH,BOD,COD,TOC,TSS, Indicate all parameters

Process to which OCEMS attached:

Effluent Discharge ID:

S.No.	Information on	Detail inf	ormation									Remarks
1.	Type of sampling system	In-situ		Extractive	2							
2.	Parameters installed and their system details	рН	Temp	Flow	BOD	COD	TSS	NH ₃ N	AOX	Chromium	Any other	
3.	Make											
4.	Model											
5.	Serial Number											
6.	Approval like USEPA/MCERTS/TUV etc.											
7.	Regular Calibration frequency suggested by manufacturer											
8.	Life of sensor											
9.	Sensor cleaning frequency as suggested											
10.	No of discharge points	One]	·	Тwo		more	e than two	0]	If multiple then multiple formats filled or not ?

11.	Whether OCEMS installed at all discharge points	Yes No	Should be installed at each discharge point
12.	Discharge points Drain design	Circular Rectangular	
	Dimension in mm	Diameter: LxBxH:	
	Open/Closed	Open Closed Open Closed	
13.	Installation location of probe with reference to ETP outlet	Within 1 mtr 1-2 mtr More than 2 mtr	
14.	Average water/effluent level at outlet channel	Less than 6" Bet 6" to 10" More than 10"	
15.		Technologies adopted	
16.	For pH	Holographic pH Glass electrode Solid State Others (specify) Sensor	
17.		Data submitted with temperature correction. Data submitted without temperature correction. If Not whether temperature data is separately submitted.	
18.	For In situ BOD/COD	UV Vis Spectrophotometry Single Beam Double Beam	
19.		Entire Spectrum Scanning 200-750nm Y/N	Requd as per guideline
20.		Whether whole spectra recorded Y/N	Requd as per guideline
21.		If yes recording frequency in minutes	
22.		Optical path length of the system installed in mm	

23.		Matrix matching through inbuilt Library available	Y/N	Requd as
				per
				guideline
24.		Name parameters for which Corrections applied	I.e. 155	155 &
				temp corr
				is requa
				as per
25				guidelines
25.		the industry		Recognize
		the industry		r lab to be
				for
				calibration
26		Name of the EBA Approved laboratory being		Calibration
20.		deployed for calibration		
27	For Extractive COD/BOD	Combined Combustion Catalytic Oxidation at		Temn
27.		680° C and NDIR Method (TOC)		should
				reach the
				desired
				levels
28.		Whether thermogram can be accessed remotely		
			Provide details to acces the same	
29.		Name parameters for which Corrections applied	i.e. TSS	Remarks
30.		Length of sample transfer line in mtrs		
31.		Continuous Sample flow data submitted online	Y/N	requd
32.		Converter efficiency data is being submitted	Y/N	
		online		
33.		TOC:COD & TOC: BOD ratios submitted online	Y/N provide frequency	For TOC
				these
				ratios are

					requd.
34.		Present practice of calibration check adopted by the industry			
35.		Name of the EPA Approved laboratory being deployed for calibration			
36.	For TSS	Scattered Light Method (IR)			
		UV-Vis Spectro-Photometry (single Wavelength)			
37.	For Chromium	Colorimetric Method			
		UV Spectrophotometry	Single Beam	Double Beam	
		Entire Spectrum Scanning			
38.	For NH ₃ -N	Ion Selective Electrode method	Yes	No	
		Whether temp correction is there			
		UV Spectrophotometry	Single Beam	Double Beam	
		Entire Spectrum Scanning			
39.	For Arsenic and Nickel	Voltammetry Y/N			
40.	For AOX	UV-Vis Spectrometry Y/N			
41.	For flow	Magnetic/ Ultrasonic/ Others (Specify)			
		Cross sectional area in mm2			
		Unit of flow measurement for data submitted	m/s, m3/s		

Protocol F1: Protocol for Operation and Calibration of PM CEMS

Industry: Process to which OCEMS attached: Date:

Parameter : PM Emission Stack ID:

(If discharge points are multiple, submit multiple copies of this format separately for each ID)

S. No.	Information on	Detail information	Remarks
1.	Emission Limit Prescribed (mg/NM ³)		
2.	Whether any corrections for CO2 or O2 prescribed		
3.	Measurement Range of Instrument	Minimum mg/Nm3 Maximum mg/Nm3	
4.	Whether Dual range is available	Minimum mg/Nm3 Maximum mg/Nm3	
5.	Selected Measurement Range	Minimum mg/Nm3 Maximum mg/Nm3	
6.	Whether auto ranging available	Yes No If Yes Mention Ranges	
7.	Dust Factor Set	Dust Factor Date:	Provide details of all dust factors applied datewise.
8.	Stack Correction Factor set for Opacity Monitor	Date	
9.	Plant Load Condition when Correlation Calibration done with Isokinetic sampling		
10.	Whether triplicate sampling at selected load was done	Yes No	
11.	Whether the calibration was made for different Load conditions	Yes No Loads in which system calibrated 25% 50% 75%	Calibration at different Load conditions is highly recommended. The adjustment as per

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			requirement of calibration is allowed and to be recorded and revised online
12.	Date of last Calibration	Record of adjustment if done	
13.	How many calibrations carried out in previous quarters		If record is being filled on 1 st of July provide information of April to June
S. No.	Information on	Detail information	Remarks
14.	Raw data recorded during calibration based on which Dust	Velocity m/Sec Flue Gas Temp. Moisture % PM mg/Nm ³	
	Factor calculated	CO ₂ O ₂ % PM CEMS Reading mg/Nm ³ or mA	
15.	Whether the data submitted to SPCB or CPCB are being normalized for	Temperature Moisture Pressure	Each data has to be normalized at 760 mm of Hg Pressure , 25°C Temperature on dry basis
16.	Whether CO2/O2 Correction applied as prescribed in emission limit	Yes No	
17.	Instrument calibration frequency prescribed by manufacturer	Once in 3 months Half Yearly Yearly Others	
18.	Frequency of Calibration Verification (without adjustment)	Fortnightly Monthly Quarterly Yearly	By Empaneled / Accredited Laboratories No adjustment is allowed during verification
19.	Drift Specified by Manufacturer	Zero Up Scale (Span)	
20.	Whether manufacturer's instruction followed	Yes No	
21.	Drift Measured In same time span as specified by manufacturer	Zero Up Scale (Span)	
22.	Frequency of Zero and Upscale Check	Daily Weekly Fortnightly Monthly	

	prescribed in Manual					
23.	Frequency of cleaning and maintenance	Daily	Weekly	Fortnightly	Monthly	
24.	Components to be cleaned as suggested by Manufacturer					
25.	Cleaning Mechanism	Automatic Purging		Manual Cleaning		
26.	Schedule of routine cleaning maintenance fixed by the industry					

Protocol F2: Protocol for Operation and Calibration of Gaseous Analyzer in stack (SO2, NOx, CO2, O2 etc.)

Industry:	Date:

Parameter : SO2/NOx/CO2/O2 /.....any other (Select)

Process to which OCEMS attached:

Emission Stack ID:

S. No.	Information on	Detail information	Remarks
1.	CEMS selection as per the matrix provided in guideline	Yes No	
2.	CEMs installation criteria (Location) meets as per guideline	Yes No	If no then submit details of deviation and get confirmation through CPCB in writing
3.	Operating Instrumental Temperature range defined by the manufacturer		

4.	Stabilization time for analysers de	fined by manufacturer		
5.	Measurement Range in which inst	rument is operational	0-200 0-500 0-1000	
6.	Unit of measurement (Reported)		PPM PPB mg/m ³ µg/m ³	
7.	NOx reported as NO2		Yes No	NOx = NO2+1.53 x NO
8.	Calibration Frequency		Every 10 Days 15 Days 30 Days More	As Prescribed by the supplier?
9.	Calibration Frequency (Multipoint)		Monthly Quarterly Half Yearly	If not done inform.
10.	Calibration Gas Details	SO ₂	Conc. Traceability Validity Manuf.	
		NO _x		
		CO ₂		
		02		
		Others		
11.	Date of latest Multipoint Calibration		$\begin{array}{ c c c c c c c c c c c c c c c c c c c$	
12.	Concentration at which calibration made	SO ₂		
	(ppb/ppm)	NO _x		
		CO ₂		
		O ₂		
		Others		

S. No.	Information	n on	Parameter			Detail information		Remarks
13.	14.		SO2					
			NOx					
			CO2					
			02					
15.	16.	SO ₂	Before Calib	pration	After C	Calibration		Consistent Gain Factor record should be maintained
		NO						
		NOx						
		CO ₂						
		02						
		-						
		Others						
17.	18.	SO ₂	Week 1	Week 2	Week 3	Week 4	Monthly	Zero Check is to be performed but correction is not permitted.
		NO _x						Corrections are allowed only during calibration
		CO ₂						
		O ₂						
		Others						
19.	20.	SO ₂	Week 1	Week 2	Week 3	Week 4	Monthly	Span Check is to be performed but correction

		NO _x CO ₂ O ₂ Others					is not permitted. Corrections are allowed only during calibration
21.	Analyser Value of Each Parameter	SO ₂ NO _x	Before Calibration	After Calibration	Deviation (%)		Calculate variation in the actual measurements after calibration
		CO ₂					-
		Others					
22.	Data Capture Rate (in	%age)	Parameter SO_2 NO_x CO_2 O_2 Others	%age			%age data capture should not be below the percentage defined in the guidelines
23.	Maintenance frequency	/	01 month	02 month	S	03 months or more	
24.	Whether calibrated the time after maintenance	e system each e or not?	Yes/No				
25.	Average time re maintenance	equired for	01/02/03/04 hrs or i	more			
26.	Zero Adjustment Daily (Automatic)		Yes	No			Only adjustment is allowed at the time of calibration
27.	Availability of Calib cylinders attached to	ration gas the system	Yes No	If yes : since when If No : Sinc	en provide date: en provide date:		
28.	Source(s) of Calibrat	tion					

	If Gas cylinder used for calibration (Information to be provided to CPCB each time when new cylinder is procured)						
	Name of the Supplier	Address with City	Invoice number & Date	Concentrations with units	Validity dates on Certificates	Certificate Copy Provided to CPCB Yes/No	Location of use of the gas for the calibration
	1,						i.e. For Sox calibration at VSK 1.
	2,						i.e. for Nox & Sox at VSK 2
29.	Source(s) of calibration Cuvette if	used for calibra	ation (Information to b	be provided once a	at the time of initial	installation)	
30.	Parameter for which cuvette is used	Calibration Ranges of cuvette	Guarantee of accuracy	Number of cuvettes	Linearity obtained or not?		Any other information
31.	i.e. Sox	0-200ppm	1% at	1	Only one point calibration		
32.	If calibration is being done through	n Multi point Ca	librator (Separate ca	librator)	l	1	
33.	Make & Model of calibrator	No of chambers for permeation tubes	Permeation tube procured on date	Size of tube	Wafer/Steel	Flow range of calibrator	others
34.	If calibration is being done throug	n single point c	alibrator (inbuilt perm	eation chamber ba	ased)		
35.	Make & Model of Instrument	Permeation tube procured on date	Size of tube	Wafer/Steel	Flow range of calibrator		others
36.	Source(s) of Zero Gas						
	If using Nitrogen cylinder (Informa	tion has to be s	submitted each time v	when new cylinder	is procured)		

	Supplier Name	Address with City	Invoice number & Date	Zero air purity in %	Validity dat on Certifica if any	es Certificate ates Copy Provided to CPCB Yes/No	Location of use of the gas for calibration
	If Zero gas generator is being use	d (information to	be provided only on	ce at initial insta	allation)		
	Supplier name	Address with city name	Invoice number & Date	Technology used	Pressure to maintained specified	be Cleaning if frequency	Other details if any
							Pl inform if industrial air is being used for zero calibration
	i.e. for Sox & NOx at Kiln 3	i.e.Using indust i.e. using comp	try grade zero air for ressed natural air fo	r zero calibratior or zero calibratio	า ท		
37.	Name of the Supplier for standard gases	Address with City	Invoice number & Date	Concentr units	ations with	Validity dates on Certificates	Certificate Copy Provided to CPCB Yes/No

Protocol G2: Protocol for Operation and Calibration of Effluent Parameters

Industry:

Date:

Parameter : pH/BOD/COD/TOC/TSS/(Select) Effluent Discharge ID:

Process to which OCEMS attached:

(If discharge points are multiple, submit multiple copies of this format separately for each ID)

S.No.	Information on	Detail information		Remarks	
1.	Name & details of	Name of TP:			
	Technology Provider (TP)	ame of person responsible:			
		hone no.:			
		Mobile No.			
		Address of TP	Address of TP		
		Email ID:			
		Any other info:			

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2.	Serial Numbers	Sensor:	DAS:	Electronic display:	
3.	Method Adopted				
4.	Whether Method is approved	Yes	No]	
5.	If yes, approved by	APHA ASTM	USEPA	ISO	
6.	Measuring Range	Minimum mg/L	Maximum	mg/L	
7.	Selected Measurement Range	Minimum mg/L	Maximum	mg/L	
8.	Measured at which path length	0.5 mm 1mm	2mm 3mm	15mm	
9.	Measurement Cycle	< 20 sec	20-60 sec	>60 sec	
10.	Whether Matrix change adaptation installed	Yes	No		
11.	Whether Temperature is measured	Yes	No]	
12.	Whether Temp compensation applied in case of pH	Yes	No		
13.	Whether Turbidity is measured in case of pH				
14.	Whether flow is measured	Yes	No		
15.	In case of TOC Methodology for COD & BOD whether correlation is established	Yes	No		
16.	In case of UV-Vis Absorption Methodology for COD & BOD whether	Yes	No		

	Turbidity is measured					
17.	Life of sensor prescribed					
	by supplier					
18.	Whether sensors were					
	replaced, if yes date of					
	replacement		I			
19.	Prescribed Frequency of	Fortnightly	Monthly	Quarterly	Yearly	
	Calibration					
20.	Whether sensor is	Yes		No		
	Factory pre-calibrated					
21.	If yes, Calibration	Yes		No		
	certificate provided					
22.	Whether Local multi	Yes		No		
	point calibration done					
23.	If yes, last 3 dates of					
	calibration					
24.	Name of standard					
	Solution used for					
	calibration					
25.	What % difference					
	observed in the avg					
	values and calibration					
	value			· · · · · · · · · · · · · · · · · · ·		
26.	Cleaning Mechanism	Automatic		Manual		
27.	Whether data has been	Yes		No		
	validated					
28.	If yes, Name the Method					
29.	Whether samples are	Yes		No		
	being analysed in					
	Laboratory					
30.	Whether parameter load	Yes		No		
	is calculated					
31.	If yes, What is a	Daily	Weekly		Monthly	
]		LPage	38 of 45

	frequency					
32.	Whether lab is EPA recognised	Yes		No		
33.	Whether O&M contract	Yes		No		
	is given					
		Duration of Maintenan	nce contract			
34.	Maintenance frequency	Quarterly	Six Monthly	Yearly	Bi-yearly	
35.	Time required for					
	Maintenance					
36.	Whether system is	Yes		No		
	calibrated after					
	maintenance					

Protocol H: IT Protocol Emission & Effluent Parameters

Industry:	Date:	Parameter : effluent/emission/ SOx(Select)
Process to which OCEMS attached:		Effluent/Emission Discharge ID:
	(If discharge poin	ts are multiple, submit multiple copies of this format separately for each ID)

PART H - IT Protocol to be submitted even if a single parameter is being monitored in the industry.

Data for each parameter is to be submitted separately.

Sl. No.	Details to be provided	observations	observations Actually followed practice	
1.	How long system is used as unattended	<5 Days	<15 Days	<30 Days Or more
2.	Calibration status	As on date: Regular	Last calibrated on: Once in month	Last Calibrated on: Once in 3 months/Not Done
3.	Inbuilt zero and span facility available in the system or	Y/N	Whether, online Zero & Span calibration is being	Y/N if Yes at what frequency Y/N

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	not		done at 10:00 am	
4.	Online zero and span facility available in the system or not	Y/N	Whether, online Zero & Span calibration is being done at 10:00 am	Y/N if Yes at what frequency Y/N
5.				
6.	Whether corrections (span & Zero) are being done automatically or manually	Auto/Manual		Y/N
7.	Whether data notification facility is available or not	Y/N	Whether data notification acceptance or rejection by SPCBs is practiced.	Y/N
8.				
9.	Whether raw data and validated data is being sent through online mechanism directly to the server	Y/N	Remote management available Y/N	Multi server data submission possible or not Y/N
10.	Log files data recorded ?	If yes provide location in the station computer file like d:\data	Is there in any intermediate PC or plant server Y/N	Config. Change alarm setting is possible Y/N Y/N

11.	Events logs recording location address: 182.12.12.12\data\NO2 etc.		Is there any in between PLC	Whether data is integrated at Central Control Room of Industry
12.	Independent analysis, notification, calibration provisions for each specific parameter availability	Y/N	If yes at what address available for CPCB to view it.	
13.	Non volatile memory storage capacity	06 Months or 01 year	01-02 years	2 to 5 years Or more
14.	Remote calibration data availability at central server available	Y/N	If Yes provide location details:	
15.	User friendly maintenance data visualisation & diagnostic features data	Y/N	If Yes provide location details	Duration for which this data is available
16.	Continuous measurements on 24x7 basis	Change of units possible or not	What channel used for data transfer	
	Y/N	Y/N	RS 232/RS485/LAN/USB	

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17.	Analog outputs are available with each analyser and connected to the plant central control room	Y/N	In case no in which parameters it is not available	
18.	Data sent is in encrypted format Y/N	Data is linked to Data Acquisition and Handling Center Y/N	Software is operating on open API and REST technology Y/N	Systems records 15 minute values
19.		Y/N		
20.	Data quality codes defined or not? Y/N	Please provide the list of codes defined through <u>cems.cpcb@nic.in</u>	Instantaneous data visualization is possible or not Y/N	Data from this system is being sent on SPCB server Y/N
21.	The data validation mechanism is available in the system Y/N	Y/N	Is there any procedure to submit the data manually Y/N	If yes provide the location details

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22.	Is data being displayed on the industry's own website Y/N	The data can be depicted on map or not? Y/N	Database for calibration for last six months is available in the system Y/N	Data can be visualised by industry in terms of Statistical mean mode and median, SD etc Y/N
23.	The data can be visualised in tabular and graphical format or not?	Visualization w.r.to Standard limits is being done or not? Y/N	Which transmission channel is being used for data submission GPRS/Data Cards/Leased Line 1 MB or 2 MR/BroadBand	Data storage availability >1>2>3>5Year
24.	Backup power source available Y/N	If Yes : capacity of the power source.	Is data being displayed on the industry's own factory gate	

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		a. b.	offline/online backup Hours:	Y/N	
25.	Location of DAHS installed in			Single or Multiple DAHS	
	the industry.			avallable	
	i.e. Control Room				
	i.e. AQMS Room etc				
26.	Deviations if any may be	1.			
	summarised here pointwise	2.			
		3.			
		4.			

Signature with Name of Industry Representative

Annexure - A

Online Automated Alerts Generation Protocol for OCEMS (Emission & Effluent)



13.03.2018

Online SMS Alerts Mechanism

- All Online effluent monitoring equipments are connected to Servers to transmit data through GPRS
- Server collect the analyzed data on every 1 minutes and generating files
- Server transmitting average of 15 min data to CPCB / SPCB on 15 min intervals through GPRS connectivity
- Server generates auto SMS Alerts to the registered mobile numbers for deviations, if any



Proposed Framework for Regulatory Controls through Real Time Effluent/ Emission Monitoring System

- Presently, SMS alerts are being sent to industries for deviations in the values (15 min avg of any parameter)
- Online data transmission are categorized as live, delay (no data transmission since last four hours), and offline (no data transmission since last 48 hours or more)
- Considering the online monitoring data, a monitoring protocol is being devised to enhance compliance level;
 - Based on deviations, connectivity and frequency, following alerts shall be generated
 - These alerts are used for achieving compliance by industries with more focus on the proper operation & maintenance of ETP and calibration of sensors.



<u>Deviation</u>	<u>Alert</u>	Action by Industry	Regulator's Action
 ETP – EQMS Exceedance by > average 40% of 15 minutes average parameter (s) from permissible limit for 8 times /day. (pH, COD, BOD & TSS) 	Yellow	Prepare logfile for alerts and the deviation. Investigate and record the apparent cause of the deviation and	Auto generated Alert Letter/ E-mail.
When internet / power connectivity /sensor error of equipment failed continuously for Four hour, but limited for maximum Six times during any 30-day moving period.	(Level-I)	 corrective action taken within 24 hrs. ➢ These records are required to produce to 	
When any of the (BOD, COD, TSS) monitored quality parameters, except pH, of effluent discharge deviates from the norm by >100% for Eight (8) consecutive readings.		 SPCB / CPCB during their inspections. Parameter(s) validation is required at stations. 	
When parameters observed values are consistent and stable without even minimum deviation of +/- 5% continuously for > 48 hours, excluding pH.		 Record the observations on the influent/ effluent characteristics during the past 24 hours. Check the Internet / Power connectivity /Sensor defect of the equipment and restore it accordingly. 	

Live Data Deviations	<u>Alert</u>	Action by Industry	<u>Regulator's</u> <u>Action</u>
<u>ETP – EQMS</u>		Immediately take actions	Auto generated
When more than 36 (10%) Yellow alerts are issued during any 30-day moving period.		during each Yellow alert in	mail. Reply to be
When internet / power connectivity / sensor error of equipment failed continuously for 72 hours	Orange (Level-II)	ETP / process correction required. Record deviation and keep for reference for	submitted to CPCB / SPCB through Mail.
When internet / power connectivity /sensor error of equipment failed continuously for Four hours, but limited for maximum 12 times during any 30-day moving period.		Inform SPCB / CPCB. Inform SPCB / CPCB about the deviation and corrective actions taken, if	
When any of the (BOD, COD, TSS,) monitored quality parameters, except pH of effluent discharge deviates from the norm by >100% for Thirty Two (32) consecutive readings. (4 Yellow alerts for >100% exceedance)		 Check the Internet / Power connectivity /Sensor defect of the equipment and restore it 	
When parameters observed values are consistent and stable without even minimum deviation of +/- 5% continuously for > 72 hours, excluding pH		accordingly. Inform CPCB / SPCB accordingly for the error in equipment / connectivity.	

Live Data Deviations	<u>Alert</u>	Action by Industry	Regulator's Action
Stack PM, SO2, NOx & CO When more than 36 (10%) Yellow alerts are issued during any 30-day moving period. When any parameter PM deviates from the norm by >60% for Thirty-two (32) consecutive readings or SO2, NOx, CO deviates from norm by >25% for Thirty two consecutive readings or (4 Yellow alerts for >60% exceedence or 25% exceedance) When internet / power connectivity / sensor	Orange (Level-II)	 Immediately take actions to correct the deviation during each Yellow alert in APCDs / process correction required. Record deviation and keep for reference for SPCB / CPCB. Inform SPCB /CPCB about the deviation and corrective 	Auto generated Alert Letter/ E- mail. Reply to be submitted to CPCB / SPCB through Mail.
error of equipment failed for 72 hours When internet / power connectivity /sensor error of equipment failed continuously for Four hour, but limited for maximum 12 times during any 30-day moving period. When parameters observed values are consistent and stable without even minimum deviation of +/- 2% continuously for > 72 hours.		actions taken, if required. > Check the Internet / Power connectivity /Sensor defect of the equipment and restore it accordingly. Inform CPCB / SPCB accordingly for the error in equipment / connectivity.	

	Alert	Action by Industry	Regulator's Action
Live Data Deviations			
ETP - EQMS		Check the Internet / Power connectivity	Auto generated Warning Letter/
issued during any 30-day moving period.	Red	/Sensor defect of the	Email. Reply to be
When internet / power connectivity / sensor error of equipment failed continuously for 144 hours	(Level-III)	it accordingly. Inform CPCB / SPCB accordingly	/ SPCB through Mail.
When internet / power connectivity /sensor error of equipment failed continuously for Four hours, but limited for maximum 18 times		equipment / connectivity.	
during any 30-day moving period.		Take corrective action	
When any of the (BOD, COD, TSS) monitored quality parameters, except pH, of effluent discharge deviates from the norm by >100% for Ninety-Six (96) consecutive readings. (12 Yellow alerts for >100% exceedance)		and inform SPCB / CPCB for deviations. Record the observations on the influent characteristics during the past 24	
When parameters observed values are consistent and stable without even minimum deviation of +/- 5% continuously for > 144 hours, excluding pH.		hours. Submit the action taken report along with reasons for deviation in the ETP system	

Live Data Deviations	<u>Alert</u>	Action by Industry	Regulator's Action
Stack PM, SO2, NOx & CO When more than 72 (20%) Yellow alerts are issued during any 30-day moving period. When internet / power connectivity / sensor error of equipment failed for 144 hours When internet / power connectivity /sensor error of equipment failed continuously for Four hour, but limited for maximum 18 times during any 30-day moving period. When PM discharge deviates from the norm by >60% for Ninety-six (96) consecutive readings (12 Yellow alerts for >60% exceedence) and SO2, Nox & CO deviates by >25% for Ninety-Six (96) consecutive readings When parameters observed values are consistent and stable without even minimum deviation of +/- 2% continuously for > 144 hours.	Red (Level-III)	 Check the Internet / Power connectivity /Sensor defect of the equipment and restore it accordingly. Inform CPCB / SPCB accordingly for the error in equipment / connectivity. Take corrective action and inform SPCB / CPCB for deviations. Record the observations on the influent/ effluent characteristics during the past 24 hours. Submit the action taken report along with reasons for deviation in the APCDs/ processes. 	Auto generated Warning Letter/ Email. Reply to be submitted to CPCB / SPCB through Mail.

Live Data Deviations	<u>Alert</u>	Action by Industry	Regulator's Action
ETP - EQMS When internet / power connectivity / sensor error of equipment failed continuously for >7 days	Purple	Industry shall immediately impound any further discharge of treated effluent	Auto generated letter seeking explanation within 15 days. Reply to be submitted to CPCB / SPCB
When internet / power connectivity /sensor error of equipment failed continuously for Four hours, for more than 24 times during any 30-day moving period.	(Level-IV)	Corrective measures shall be taken immediately.	
When more than One Red category alerts have issued during any 30 days moving period.		Root-Cause analysis and action taken report	through Mail, followed by
When any of the (BOD, COD, TSS) monitored quality parameters, except pH, of effluent discharge deviates from the norm by >100% for One hundred ninety two (192) consecutive readings. (24 Yellow alerts for >100% exceedence)		(ATR) shall be submitted to SPCB / CPCB	verification by CPCB/ SPCB
When pH of effluent discharge deviates from the norm and pH observed <4 or >12.			
When parameters observed values are consistent and stable without even minimum deviation of +/- 5% continuously for > 7 days. , excluding pH.			

Live Data Deviations	<u>Alert</u>	Action by Industry	Regulator's Action
Stack PM, SO2, NOx & COWhen more than One Red category alerts have issued during any 30 days moving period.When PM discharge deviates from the norm by >60% for One hundred ninety-two (192) 	Purple (Level-IV)	 Mill shall immediately impound any further emission Corrective measures shall be taken immediately. Root-Cause analysis and action taken report (ATR) shall be submitted to SPCB / CPCB 	 Auto generated letter seeking explanation within 15 days. Reply to be submitted to CPCB / SPCB through Mail. If required, physical investigations by SPCB/ CPCB or any third party assigned by CPCB.
When parameters observed values are consistent and stable without even minimum deviation of +/- 2% continuously for > 7 days.			